

LME Focus Day: Battery Materials Session

Barry Corbett, Head of Buy-Side Sales, LME
London, 27 October 2022



SETTING THE GLOBAL STANDARD



Battery metals

Moderator:

Barry Corbett, Head of Buy-Side Sales, *LME*

Panellists:

- Ken Hoffman, Expert for McKinsey's Basic Material Institute, *McKinsey*
- Simon Price, CEO, *Exawatt*



Winning the EV battery raw material race

Yes, we have enough raw materials to secure an electric future

Ken Hoffman, CFA

The Battery Show

September 2022

What do consumers want in an EV?

Range, range, range...

Recharge times

Price

THERE IS NO SUCH THING AS LONG-TERM MATERIAL DEFICITS!

Supply and Demand meet at price, its that simple



Executive summary

Short answer, yes, we will have enough metals for EV's

Despite the seemingly constant drumbeat of doubters, the EV industry has a host of options when it comes to battery chemistries either already developed or will soon be commercialized.

It will take many years for the EV industry to completely dominate markets, but the path to full electrification is unstoppable with batteries that will exceed performance of ICE competitors.

Choice and changes to density and materials

Battery densities, cycle lives, and performance in a variety of settings will ensure continued increase in customer satisfaction.

Densities will increase with the adoption of new anode materials, such as silicon and lithium metal, and cathode materials including addition manganese.

OEM's need to follow the "waves"

OEM's need to ride the waves of innovation to provide products that meet the needs of consumers, at the right value point.

Changes in technology mean that OEM's have the risk of locking into an "old technology" only to be surpassed by newer technology. The risk of material shortages does exist, but a careful OEM alignment of technology and procurement should limit risks.



What if we went 100% EV today?

AUTOS

Stellantis CEO warns of electric vehicle battery shortage, followed by lack of raw materials

PUBLISHED TUE, MAY 24 2022 4:52 PM EDT | UPDATED TUE, MAY 24 2022 5:58 PM EDT

A looming graphite shortage could snarl the EV battery supply chain

Lithium constraints have dominated headlines, but experts say a lack of graphite could soon create supply headaches for automakers.

Published July 28, 2022

AUTOS

EV battery costs could spike 22% by 2026 as raw material shortages drag on

PUBLISHED WED, MAY 18 2022 9:18 AM EDT | UPDATED WED, MAY 18 2022 10:18 AM EDT

TIME 2030

← BACK TO HOME

Lithium Is Key to the Electric Vehicle Transition. It's Also in Short Supply

Business | Cell-side analysis

Could the EV boom run out of juice before it really gets going?

Quite possibly, for want of batteries

Electric vehicles and the nickel supply conundrum: Opportunities and challenges ahead



It is near impossible to impose today's battery chemistry on tomorrow's needs

Chemistries will change in density and composition-- a 50% increase in density could reduce nickel usage by as much as 45 kg in a 100 kWh pack.

The timeline to 100% adoption is uncertain– It may take 15-20 years for full EV adoption, if ever.

New metal production technologies could vastly alter supplies– New material extraction techniques promise to vastly reduce costs, processing time, ESG footprint, and time to market

Recycling will become ever more reliable and a larger part of the metals stream post 2030



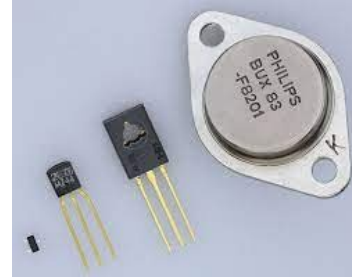
Waves of change have highlighted the move from vacuum tubes to semi conductors

Being ready for change is essential



1914-1950's

Western Electric leads US names

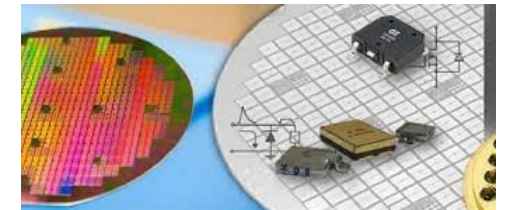


1950's-1970's

Japanese companies take the lead

1970's-present

Silicon Valley is born

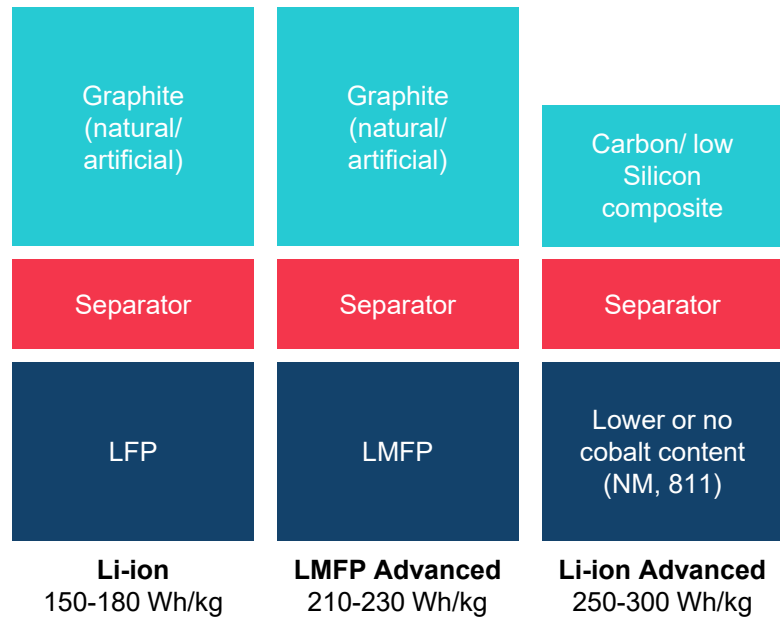


We see battery chemistry evolving continuously and not in a straight line

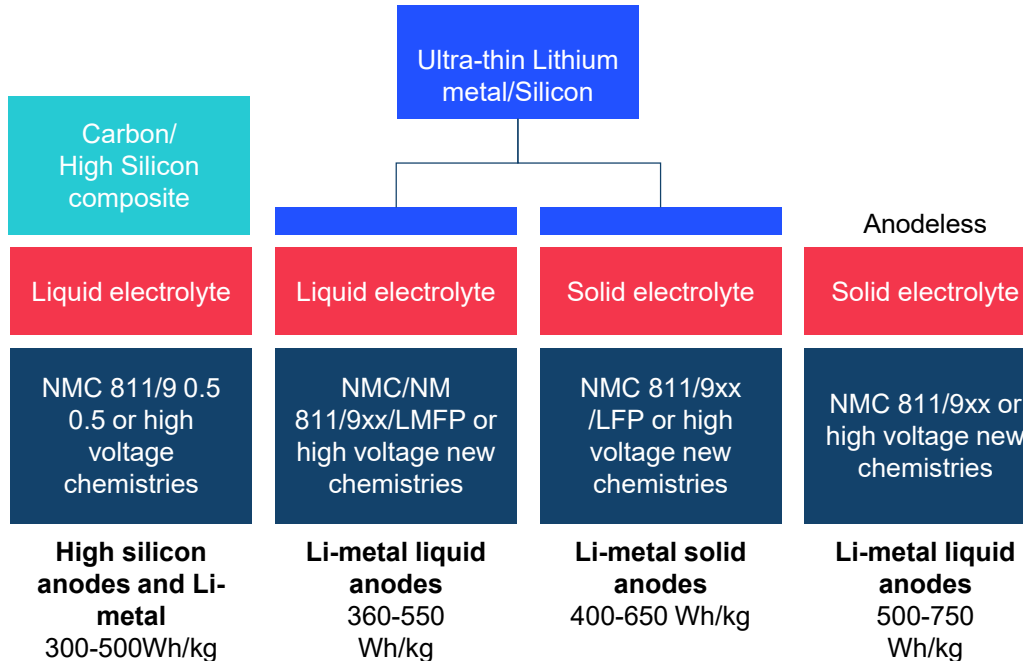
- Understand cathode AND anode material qualities and implications

■ Anode ■ Separator/Electrolyte ■ Cathode

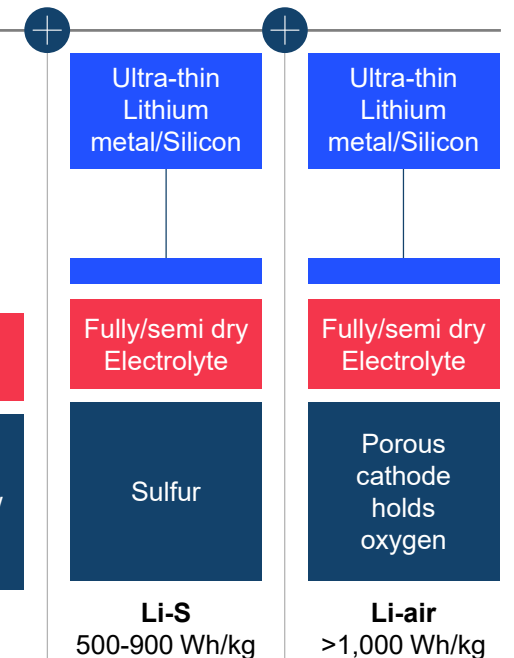
GEN1 Li-ion battery Including no nickel batteries, advanced LMFP



GEN2 Advanced anodes batteries Similar CAM, new Anodes



GEN3 Sulfur GEN3 Oxygen



Note that some of these chemistries may be surpassed by innovations, ie semi-solid state

1. Very early stage reflexion
2. Based on 7-year contracts in average, last known supply order signed with Volkswagen in March 2021

Source: Team analysis, Bernstein



Innovations in battery chemistry fall into three categories

- Competitors fall into three innovation categories with varying energy density potential

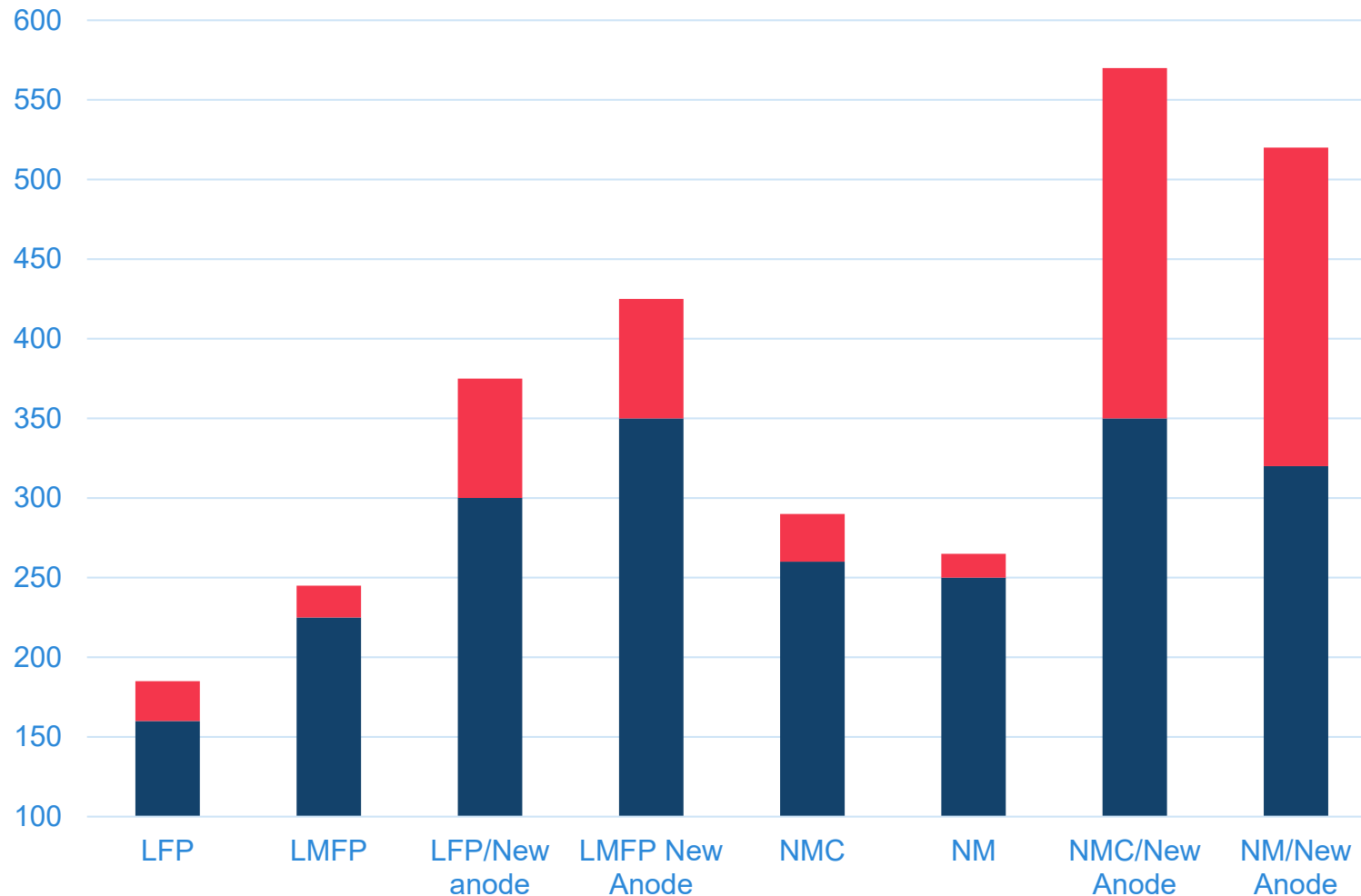
- Composite (e.g., graphite / silicon)
- Catholyte
- Conductive carbon
- Anolyte
- Solid electrolyte
- Liquid electrolyte
- Active material (CAM) - NMC
- Binder

Innovation category	Diagram	Core innovations	Practical energy density limit	Examples
Improvements to Li-ion		Incremental energy density improvements to cathode & anode, cell design, heat dissipation techniques etc.	300-400Wh/kg	
Novel ways of incorporating high silicon in anode		High (>10%) silicon loading in the anode, enabled through novel solutions to current swelling & conductivity challenges	350-450Wh/kg	
Shift to lithium metal anode		Use of Lithium metal as anode material to significantly increase potential energy density; includes solid state and semi-solid state cells	500-600Wh/kg	

Shift to solid state eliminates fire risk and enables li-metal to unlock higher energy density



The pairing of anode technology with cathode metals to give optionality to EV growth



The evolution of chemistries will increase density and reduce materials

There are many advancements occurring in the development of battery chemistries.

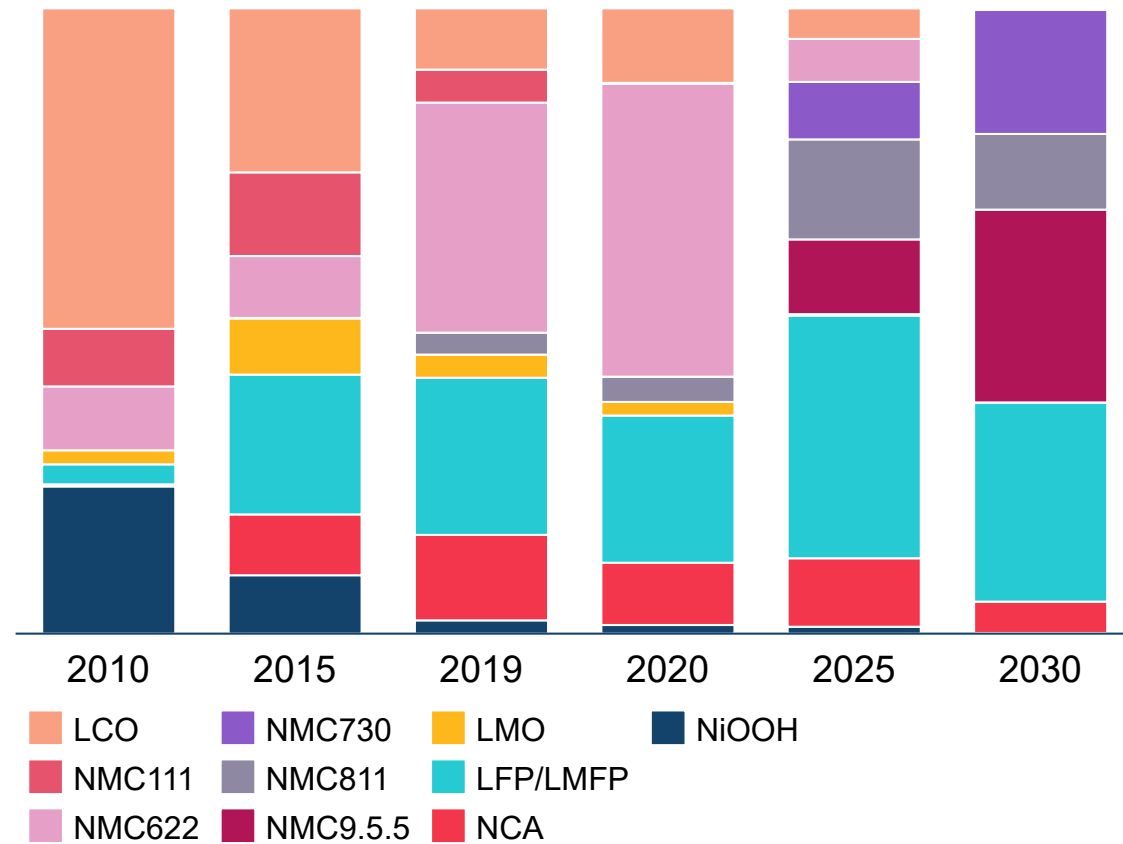
The increased use of manganese would reduce the need of nickel.

The introduction of silicon and lithium metal anodes will greatly increase the density of any cathode material.

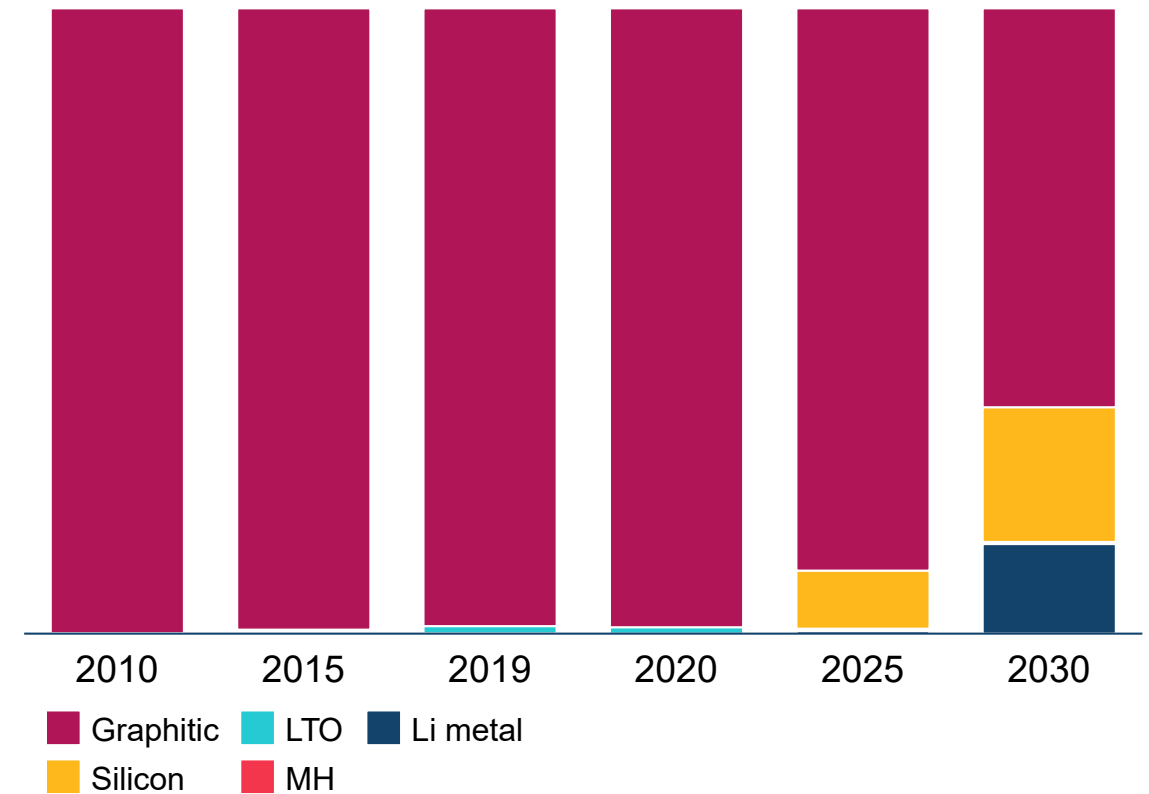


Backup: Cathode and anode technology evolution to drive the market towards lithium hydroxide and lithium metal adoption

Cathode Split, GWh

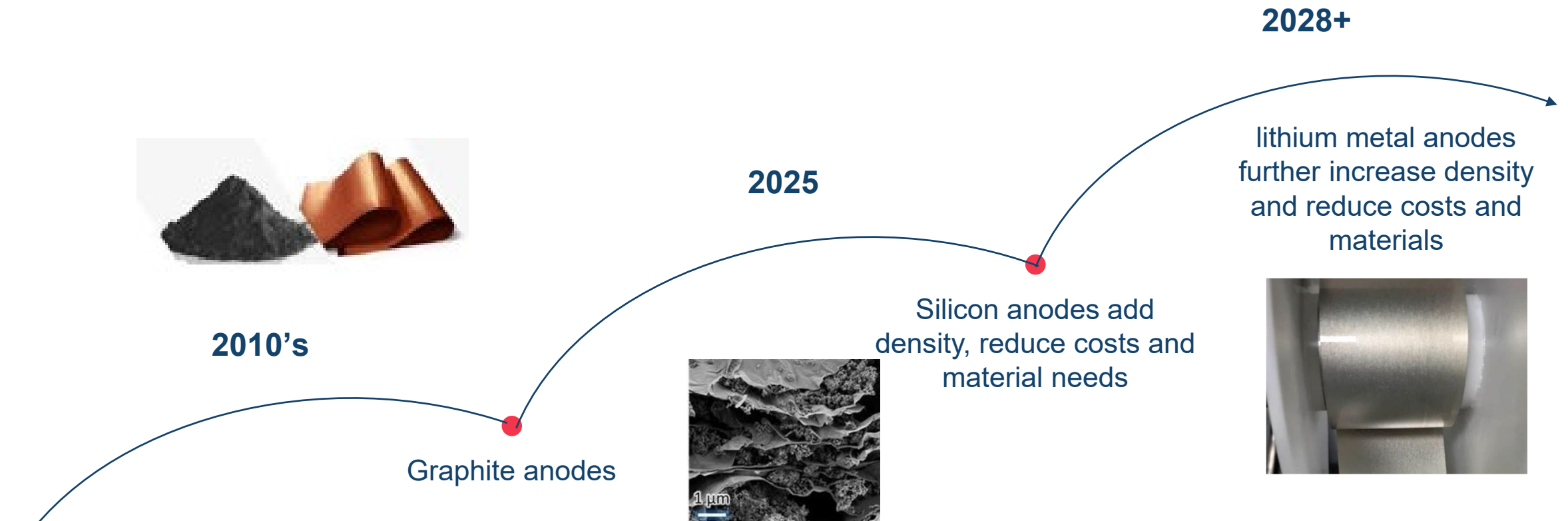


Anode Split, GWh



New battery technology could see a similar trend, only faster

Anode technology could dramatically shift density and costs



How we look at material demand depends on many factors, including time and technology

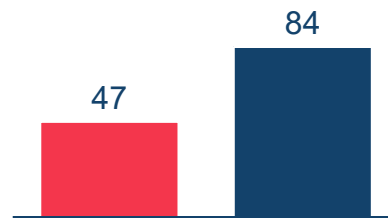
• % of Class 1 nickel to 100% EV adoption

North America— steady state



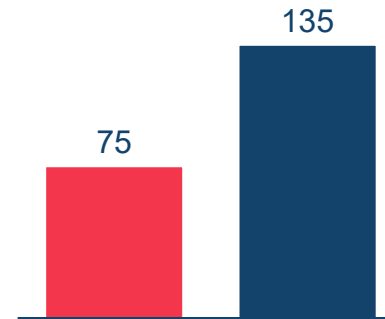
Current chemistry and production makes the world look very short nickel, but this will change

Global— Steady State



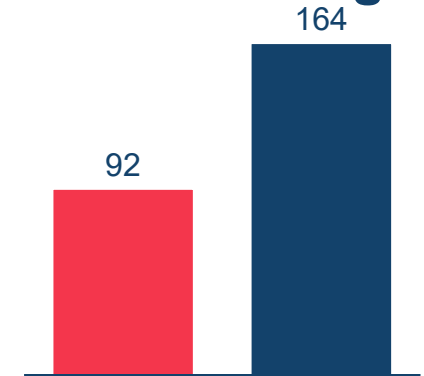
On a global basis, nickel supplies come closer to meeting 100% EV situation— Assume 1/3 LFP

Global— Density improvement



Moving from NMC with average 250 Wh/kg to 400 Wh/kg over the next decade using improvements in anode technology

Global Density and CAM change

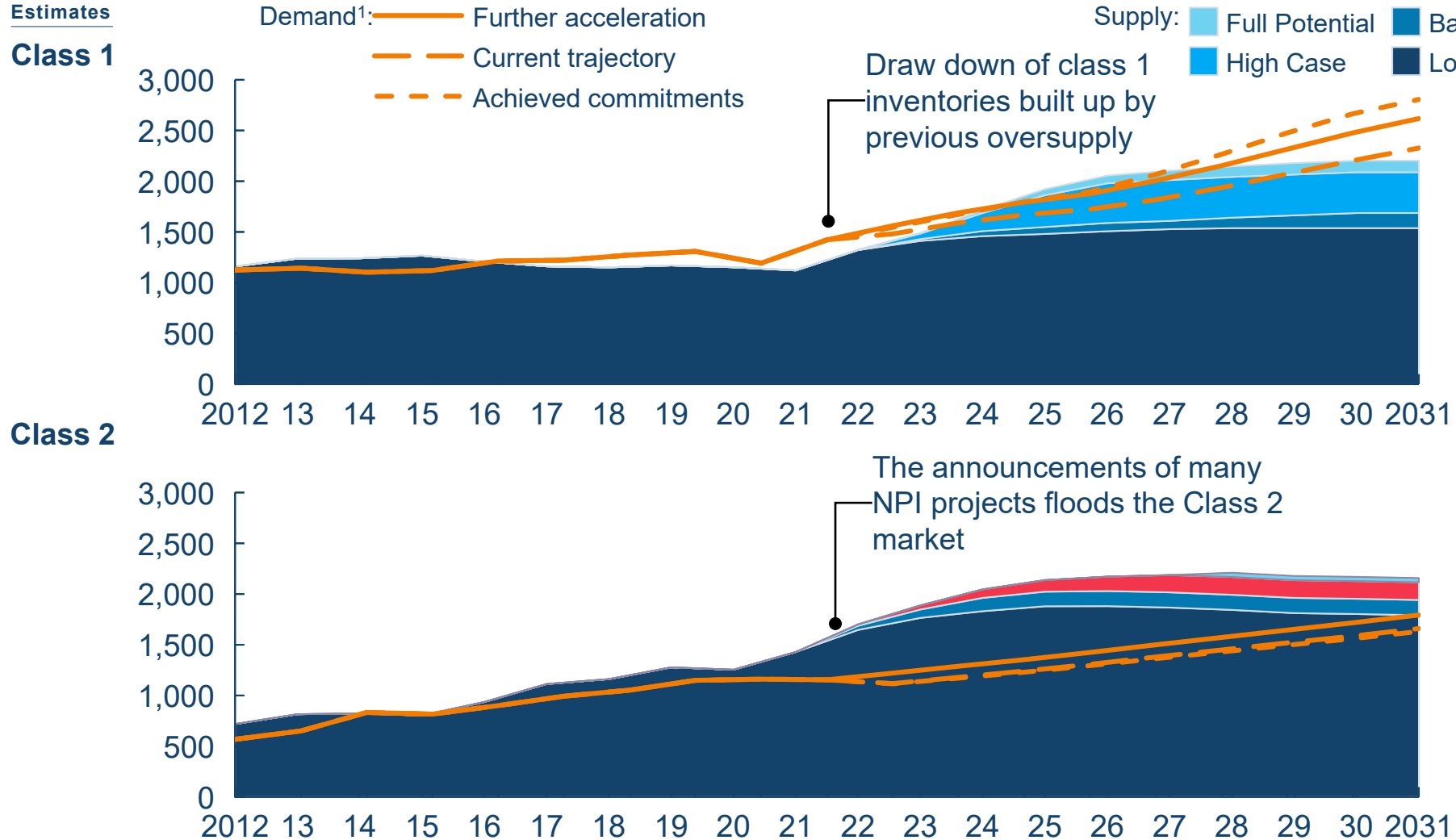


Moving to a higher manganese CAM as well as net density improvements due to anode technology

* Assumes 100% adoption at average total vehicle sales over the past decade with a NA battery of 100 kWh and 100% NMC 811 while a Global 60 kWh battery with 1/3 LFP and 2/3 NMC 811



We expect a short-term Class 1 tightness, compensated by either significant supply pipeline growth via NPI conversion or substitution of nickel usage
 Refined nickel supply capacity and demand by class of nickel, in kt Ni



Key assumptions

Batteries demand requires 100% Class 1 nickel

Primary nickel stainless steel production in China uses ~5% of Class 1, and production in the RoW Class 1 usage for stainless steel decreases from 85% in 2018 to ~75% in 2030

Alloys use class 1 nickel, 50-60% of remaining applications need class 1 nickel

Implications

Without continued changing consumption patterns, Class 1 shortage after 2023

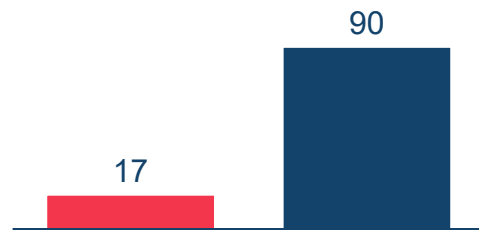
1. Class demand based on the current demand profile. Shifts in demand are likely to happen with evolving technology and price dynamics



Lithium seems more like a problem, however, the earth is not short lithium...

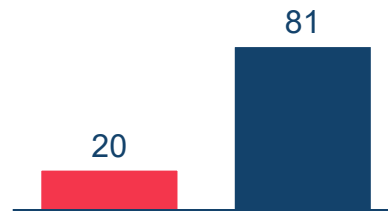
• % of lithium to 100% EV adoption

North America— steady state



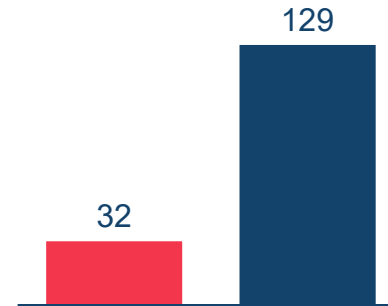
Current chemistry and production makes the world look very short lithium, but this will change

Global— Steady State



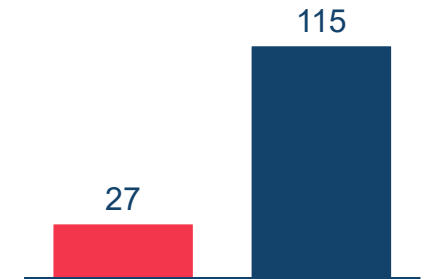
Lithium mines take far shorter to market than base metal mines, and supplies should expand

Global— Density improvement



Moving from NMC with average 250 Wh/kg to 350 Wh/kg over the next decade using improvements in anode technology-Lithium metals does not have a big impact on demand

Global Density and CAM change



Moving to a higher manganese CAM would lower overall density thus increase lithium needs

2022 2032



Direct Lithium Extraction and DLP is being developed as an alternative to conventional lithium brine production

Companies advancing the technology could unlock new resources

DLP technology could rapidly raise LiOH production

IBC's Direct Lithium to Product™ (DLP™) Process



IBC's Direct Lithium to Product™ (DLP™) process is immensely advantageous over processes based on Solar Evaporation Ponds as well as those based on Direct Lithium Extraction (DLE):

- Direct, rapid production of battery-grade end-products without secondary processing.
- No organic solvents or harsh chemicals.
- Recycling of water and reagents.
- Attainment of a circular economy and lithium sustainability.

Positive ESG Impact With Use of Renewable Energy Sources

Companies advancing the DLE/DLP technology



Partnering with Lilac Solutions to use DLE technology in the Kachi brine deposit in Argentina

Currently under pilot trial and DFS fully funded

Capacity of 25.5 ktpy LCE, targeted by 2024



Partnering with Lanxess to produce lithium carbonate from oilfield brines in Arkansas, using spent brine from bromine production

Currently under pilot trial, with tests for hydroxide conversion

Capacity of ~21 ktpy LCE



Piloting a DLE process for geothermal brines in Germany, using brine from electricity generation plants

DFS expected by mid-2022

Capacity of 35 ktpy LCE by 2024 being targeted



Partnering with Compass Minerals to use ILiAD processing system to produce 11,000 mt of LCE product at Compass' Salt Lake facilities.

Expected start-up by 2025

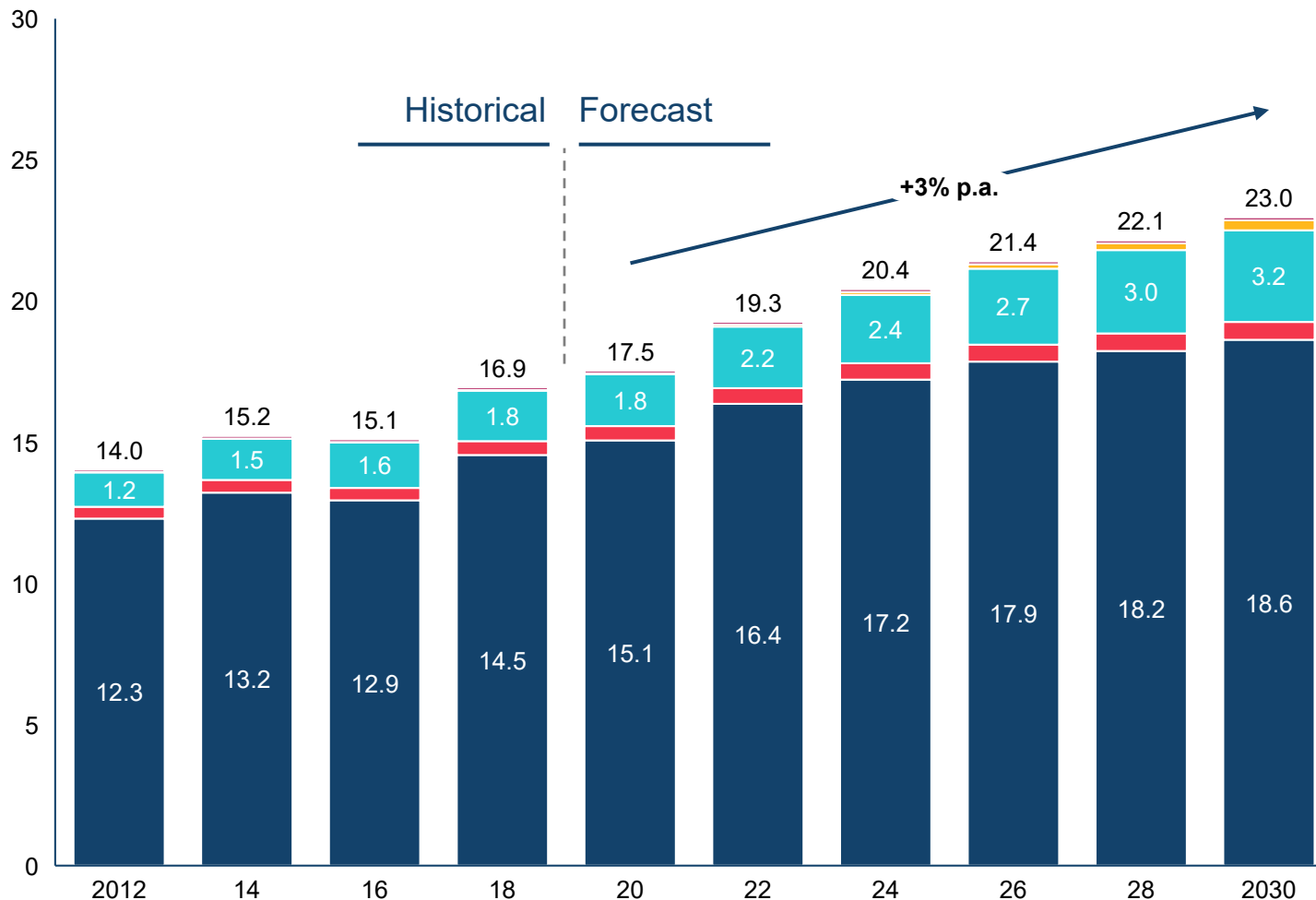


Manganese is driven by steel- even if EV manganese growth of 1,000%^{Demand} by 2030

- Primary manganese demand by end-use, Mt Mn contained



Base case



Observations

- Manganese demand is expected to remain dominated by its use in steel
- Demand for manganese in batteries remains small and is expected to remain niche compared to its other uses
- We assume manganese demand to rise from approximately 34,000 mt in 2020 to nearly 360,000 mt in 2030

Assumptions

- Constant manganese intensity in steel applications
- EV chemistries making a big push to add manganese to chemistries

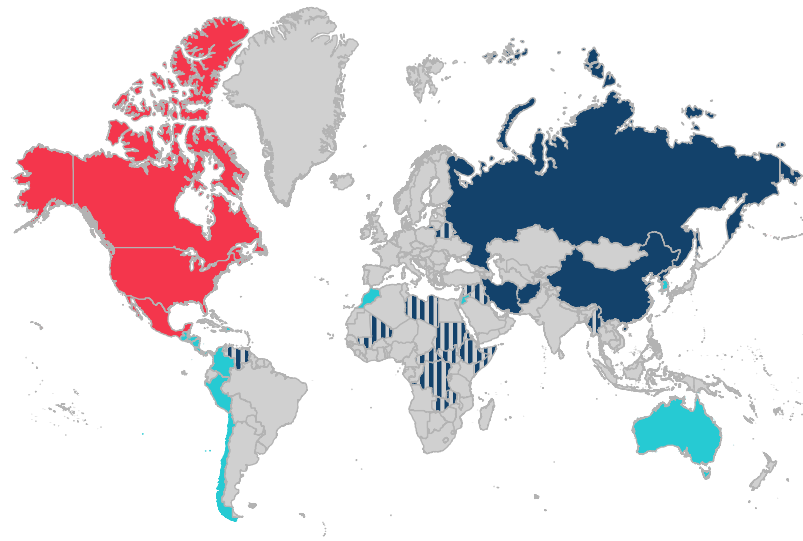


To qualify for tax credits, EVs will need to source batteries from free trade countries

- Sec. 13401 Clean Vehicle Credit

Map of free trade agreements

- Covered nation¹
- ▨ Countries with OFAC sanctions²
- USMCA
- Countries with active US free trade agreements

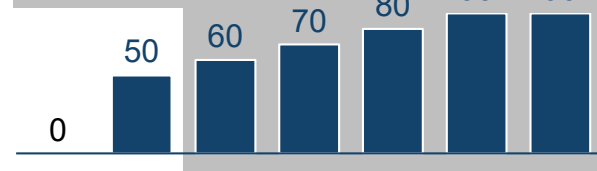


1. As defined in section 2533c(d) of title 10
 2. Includes a mix of OFAC-sanctioned countries and countries with significant numbers of sanctioned industries and companies

Battery sourcing requirements

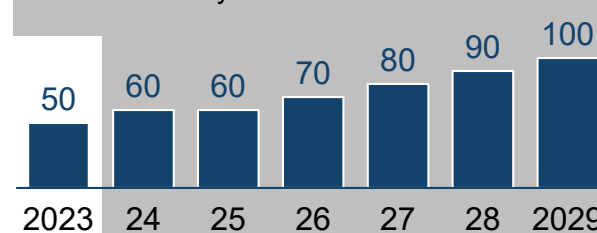
Share of battery materials extracted/processed in US or country with free trade agreement percent

After 2024, no battery minerals may come be extracted, processed or recycled by entities of concern



Share of battery manufactured in North America percent

After 2023, no battery components may be manufactured by entities of concern



Battery sourcing requirements

To qualify for EV tax credits, an increasing share of battery materials must be extracted and processed in countries with free trade agreements; batteries recycled in North America count

By 2029, all EV batteries must be produced in North America, beyond material source requirements

Vehicles with **battery materials sourced from “foreign entities of concern”** do not qualify for subsidies; this excludes minerals from China, Russia, and OFAC sanctioned countries/companies

To qualify for tax credits, after 2024, critical battery materials may not be sourced from foreign entities of concern. No battery components may be manufactured by foreign entities of concern after 2023

Some countries have OFAC sanctions that affect state-owned businesses, individual companies, or sectors

Canada, Chile and Australia are likely to benefit from free trade requirement rules



Reducing the Lithium Supply Deficit

Smaller battery packs:
Inevitable? Achievable?

Prepared for LME Focus Day
London, October 27, 2022





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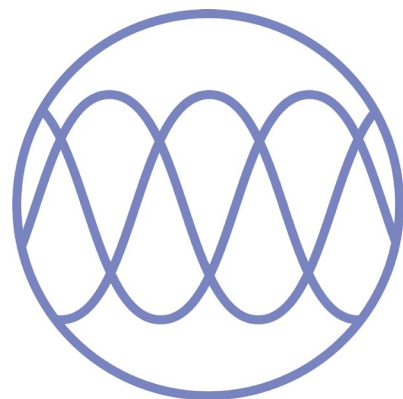
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The electrification of everything



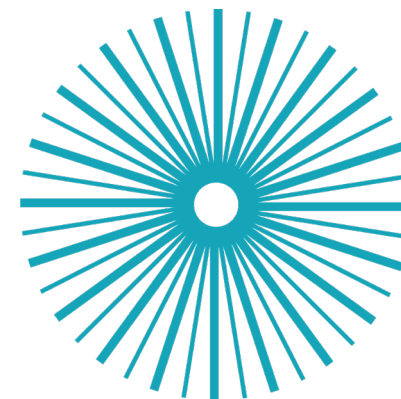
Generation



Conversion



Storage

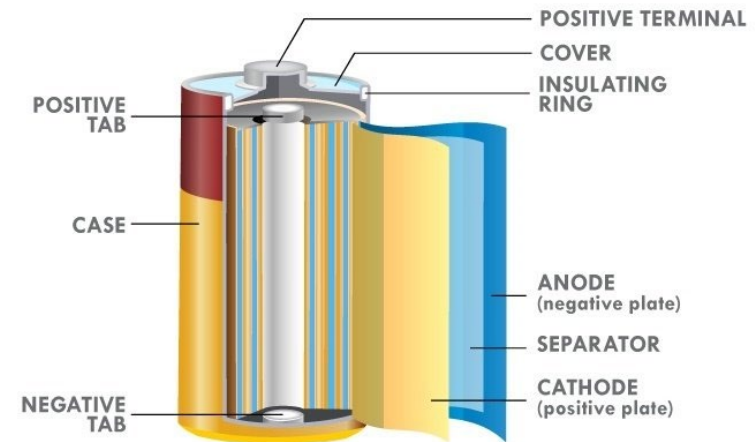
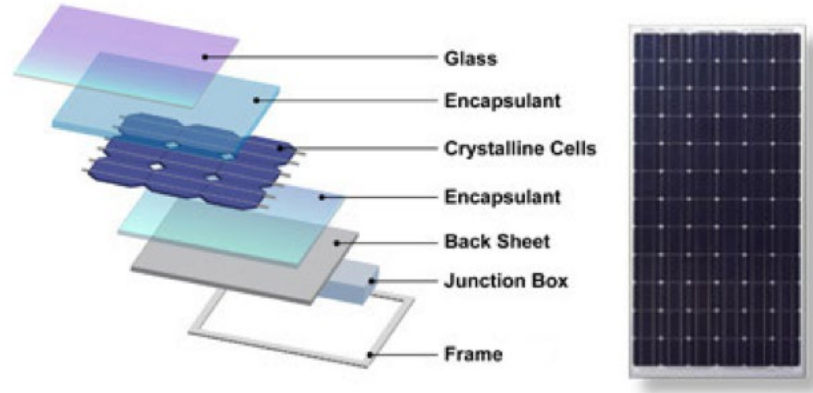


Consumption



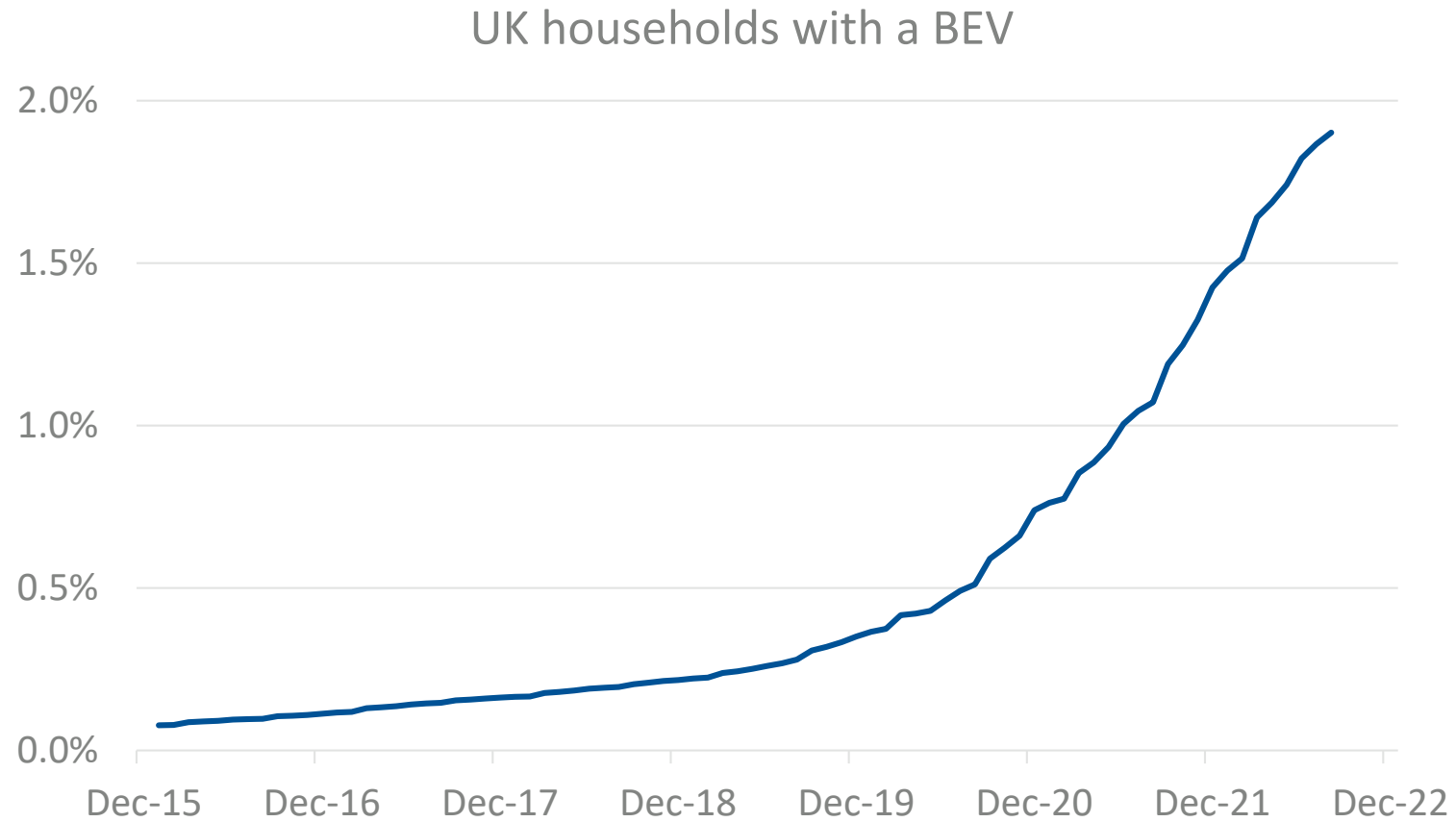
About Exawatt

Strategic consulting and market analysis in industries that support **decarbonisation through electrification**





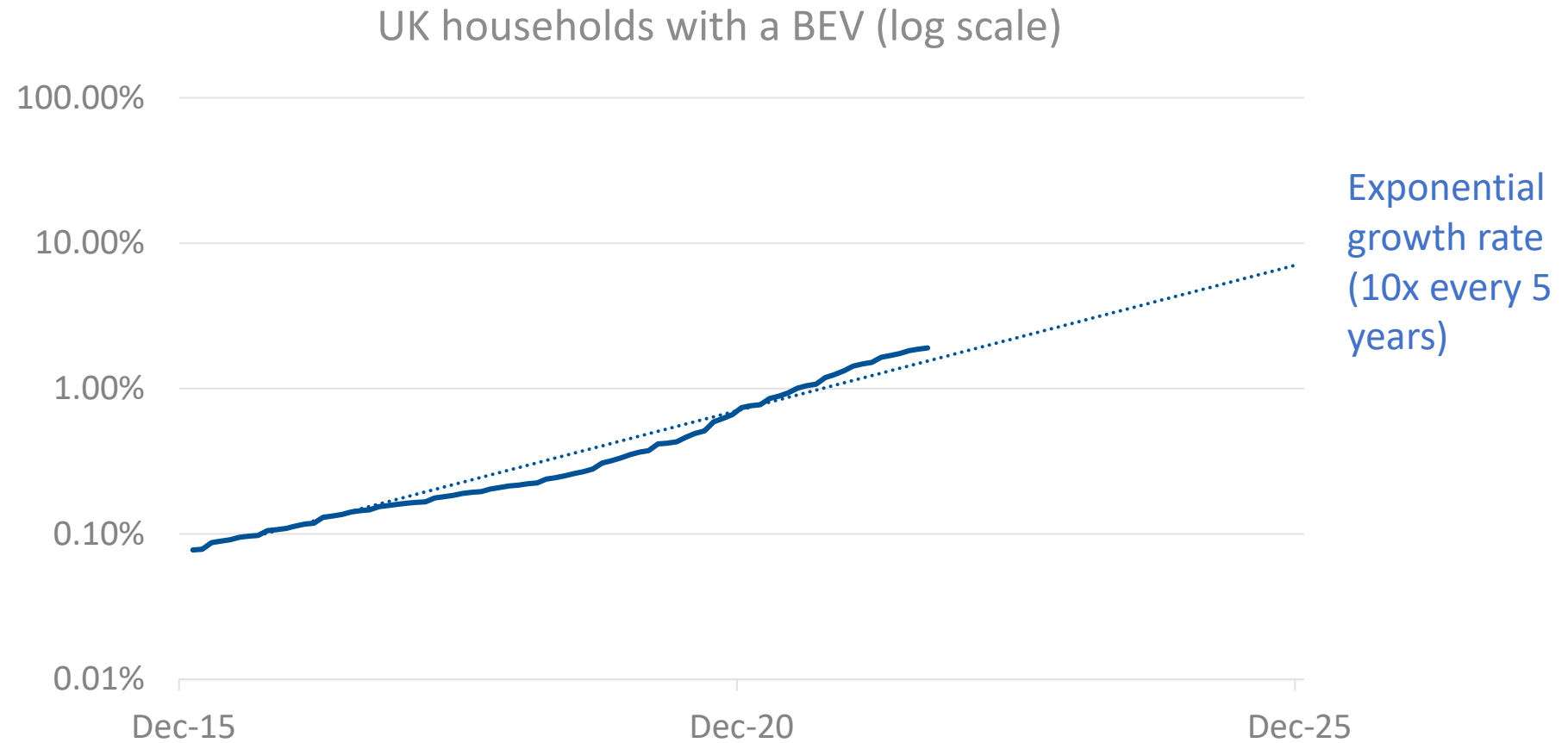
BEV sales are booming



Source: Exawatt analysis of SMMT and UK Office for National Statistics data



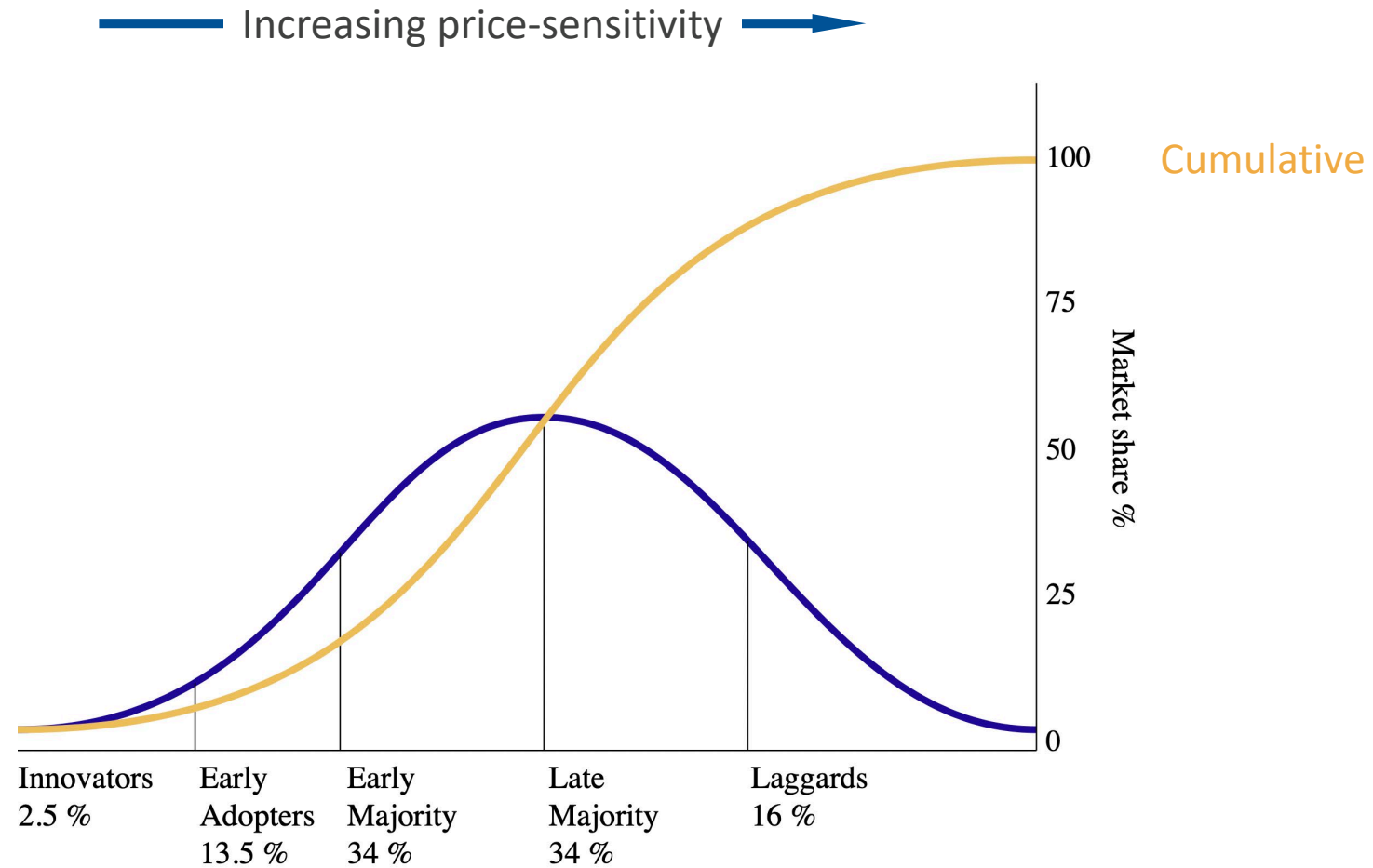
BEV sales growth rate has accelerated



Source: Exawatt analysis of SMMT and UK Office for National Statistics data



We're in the early adopter phase



Source: Rogers Everett - Based on Rogers, E. (1962) Diffusion of innovations. Free Press, London, NY, USA., Public Domain.

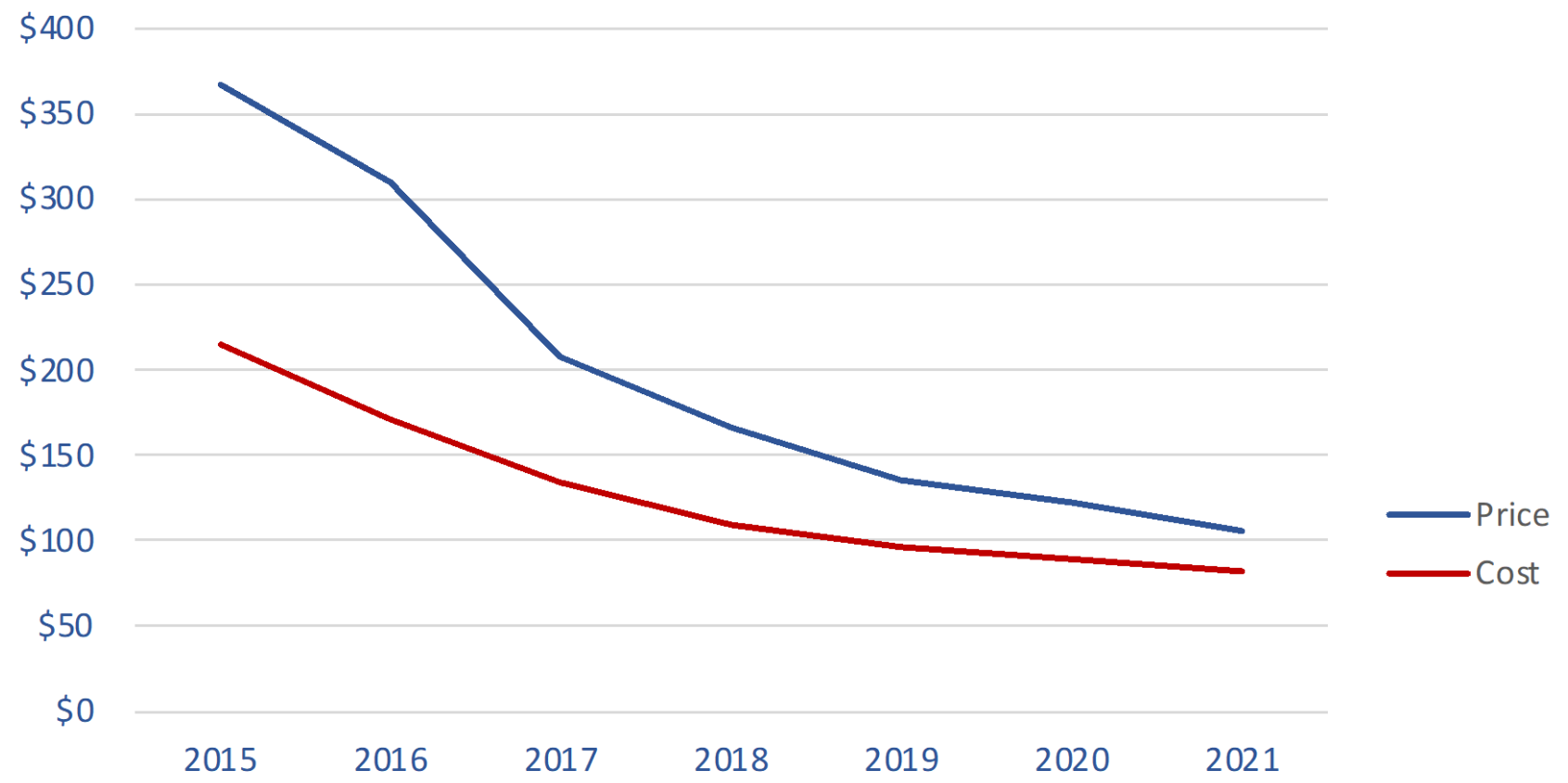


Manufacturing cost and price: batteries





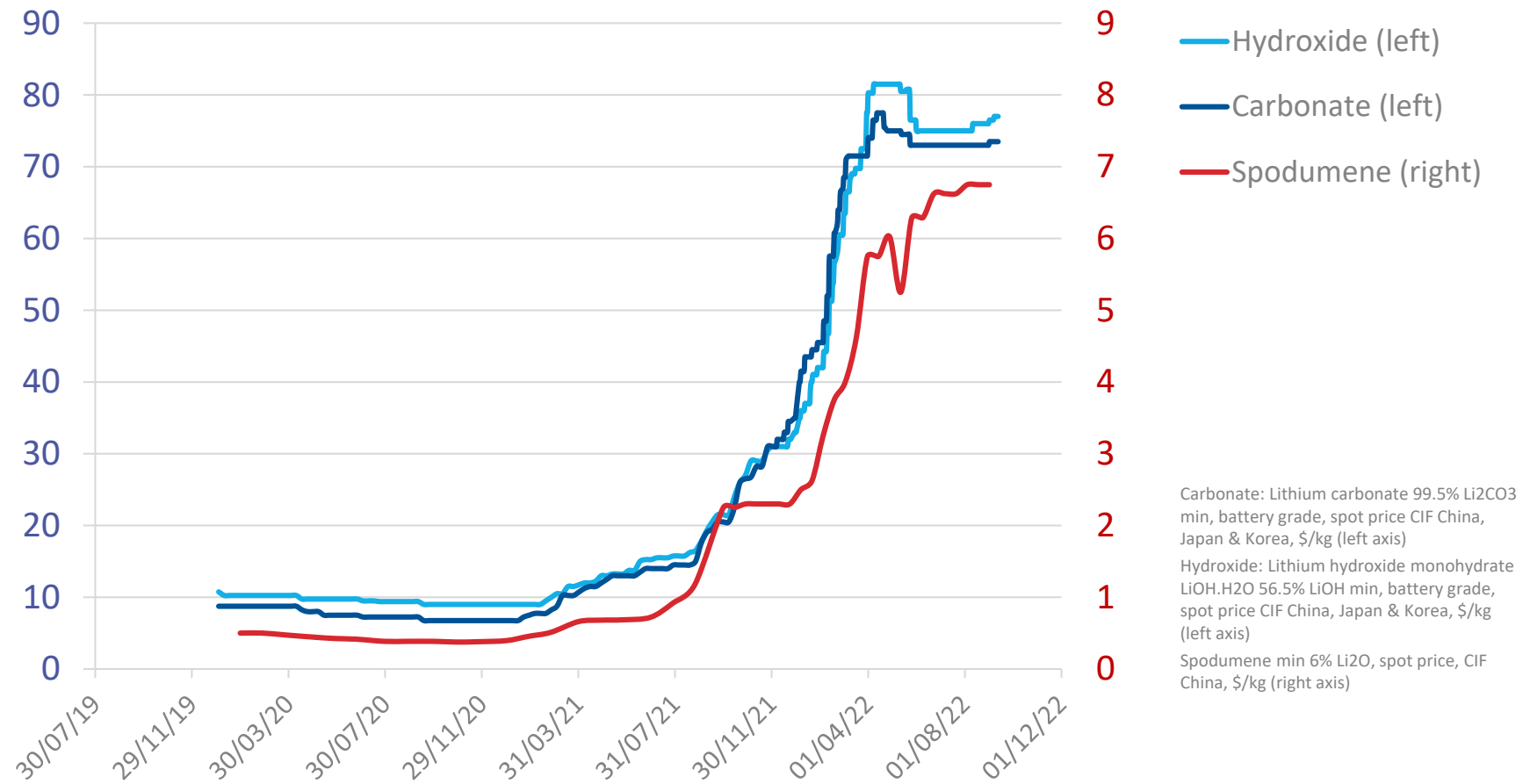
CATL EV pack price and manufacturing cost, \$/kWh



Source: Exawatt analysis of CATL financial disclosures



Lithium pricing, US \$/kg



Source: Fastmarkets



Influence of spodumene price on EV battery pack price

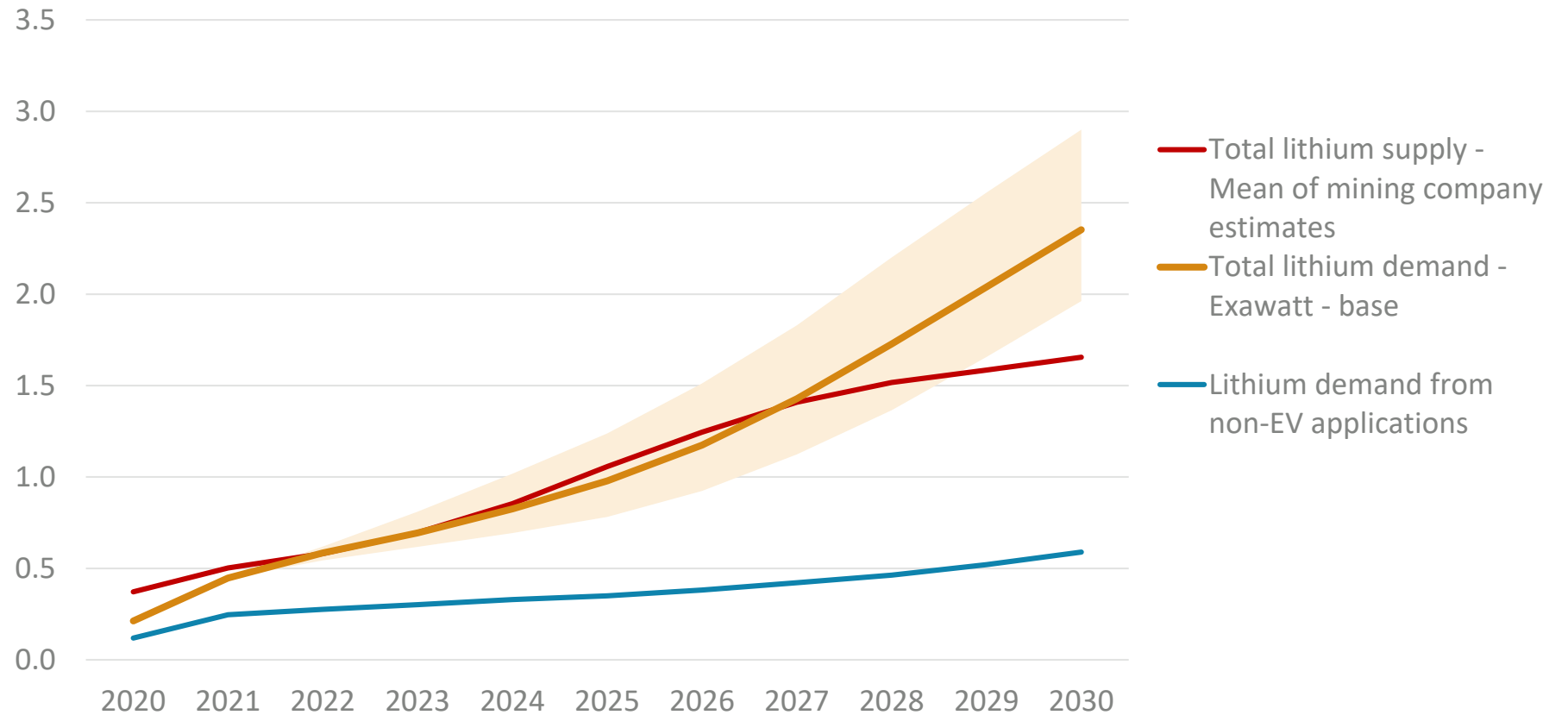
Assumes 50kWh pack



Source: Exawatt



Lithium supply and demand (million tonnes LCE)



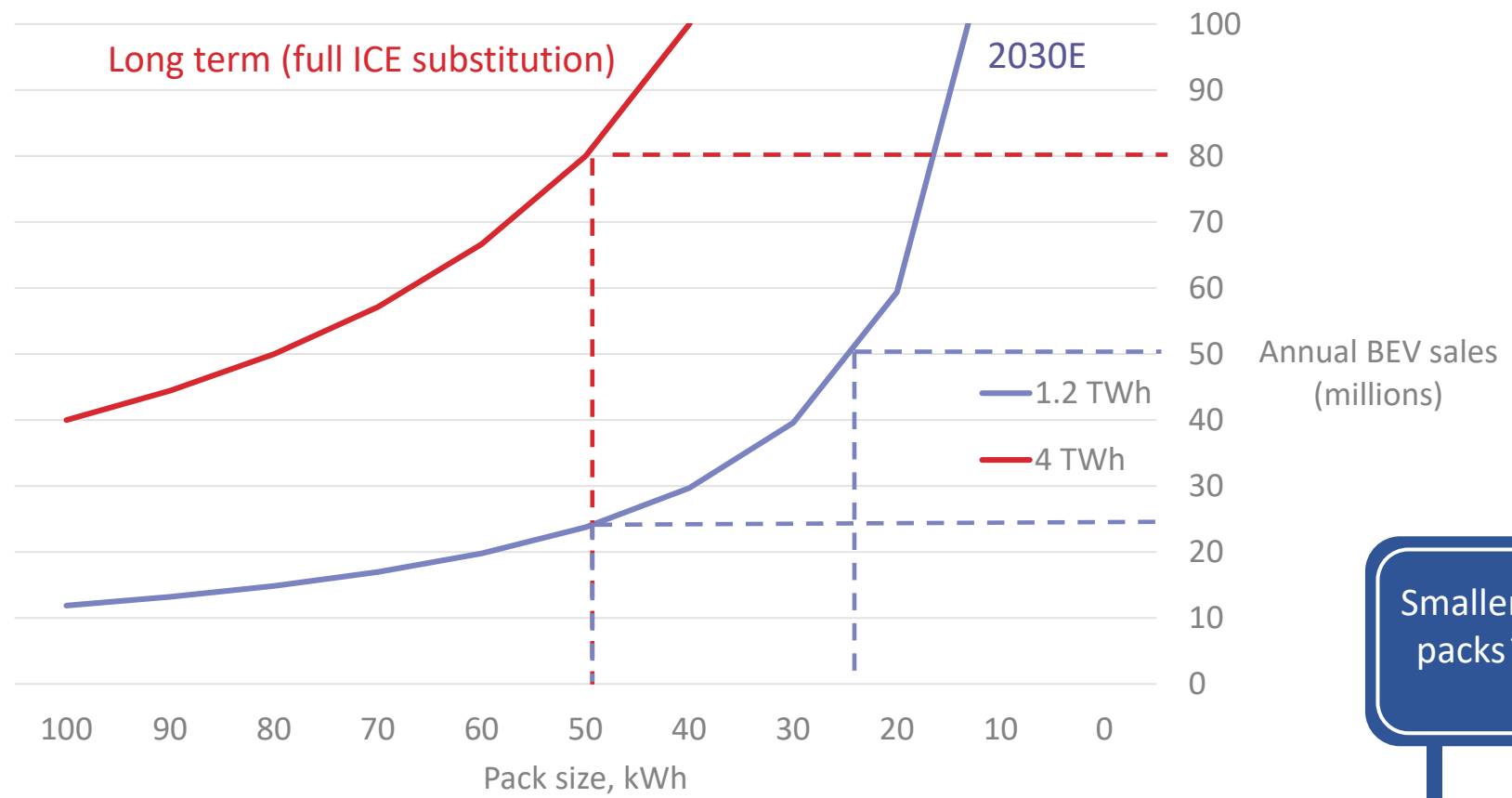
Source: Exawatt (LCE demand), mean of lithium extraction company forecasts (LCE supply)



How do we reduce
the lithium supply
deficit?



Tradeoff between EV sales and pack size



Source: Exawatt

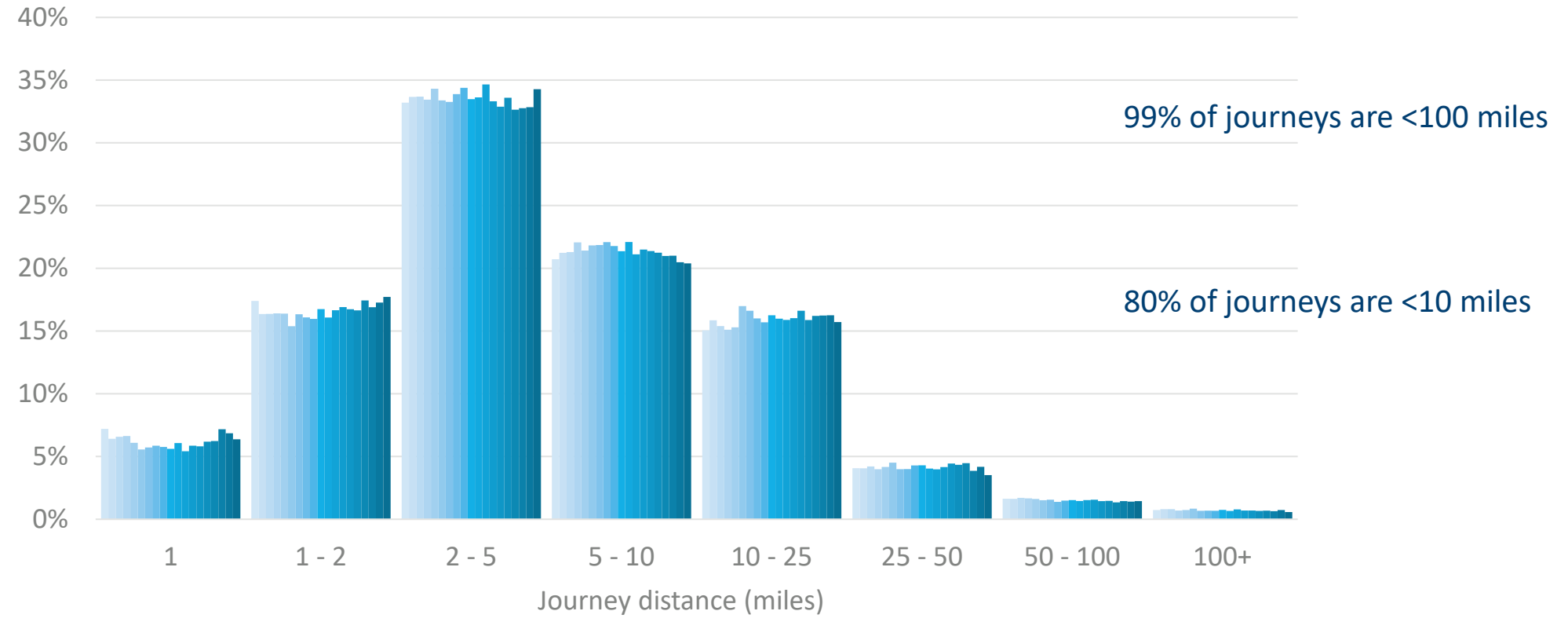




Are smaller
packs possible?



Annual UK car/van driver journeys by distance 2002 to 2020



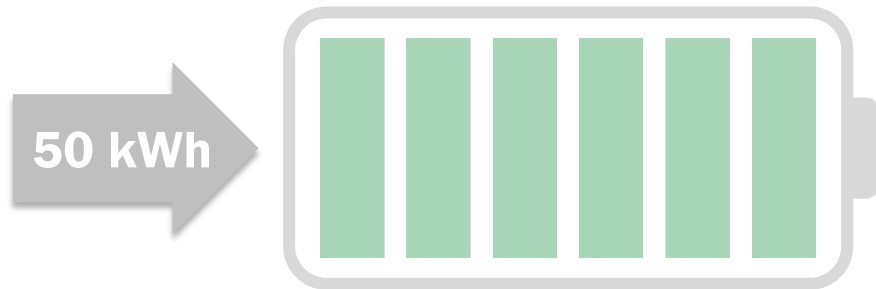
Source: UK National Travel Survey, Department for Transport



How can we enable a
move to smaller
batteries?



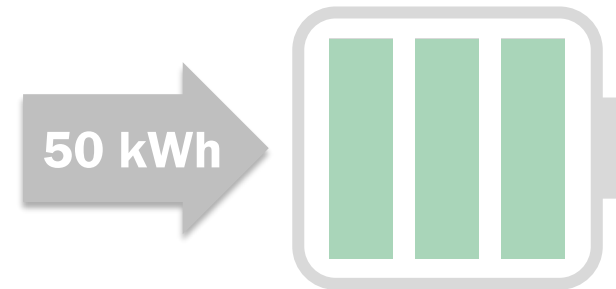
No lithium supply constraints



50 kWh

1h
(i.e. 1C)

Lithium supply constrained

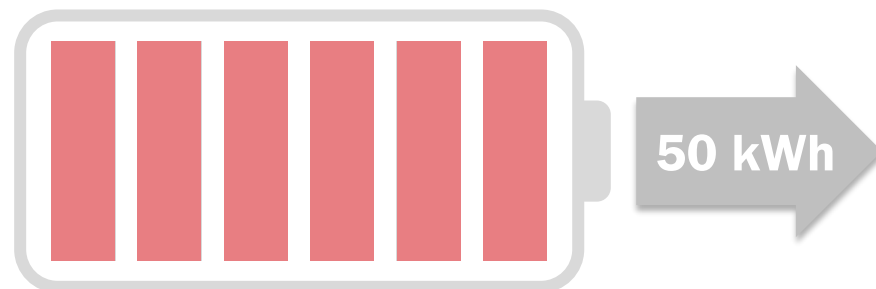


25 kWh

0.5h
(i.e. 2C)
more degradation



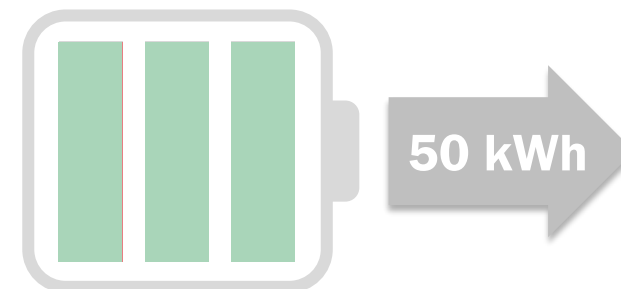
No lithium supply constraints



50 kWh

1 cycle

Lithium supply constrained



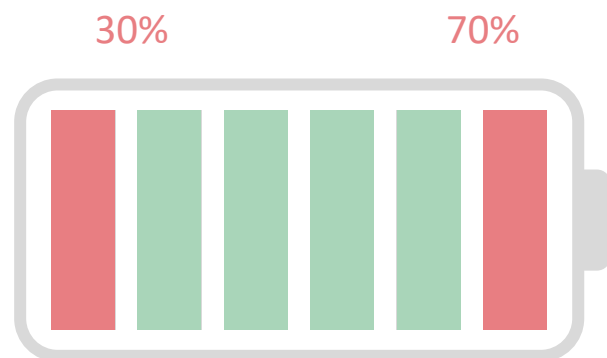
25 kWh

2 cycles

More degradation



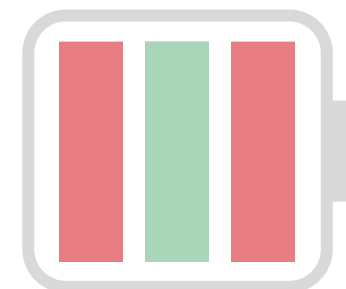
No lithium supply constraints



50 kWh

**NMC
Limited DoD**

Lithium supply constrained

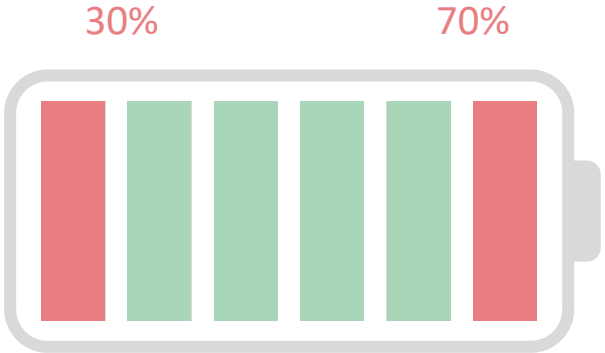


25 kWh

**NMC
Limited DoD**



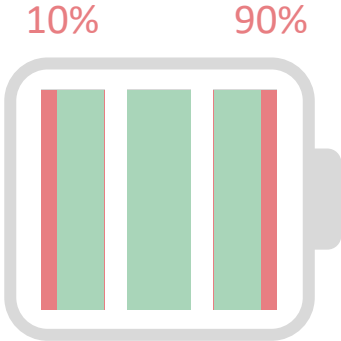
No lithium supply constraints



50 kWh

NMC
limited DoD

Lithium supply constrained



25 kWh

LFP
high DoD



Safer, cheaper cells with high cycle life, high DoD and high C-rate

Widespread ultra-rapid charging on major roads

Improved “fuel economy” (powertrain efficiency)

Alternative vehicle configurations (range extenders?)

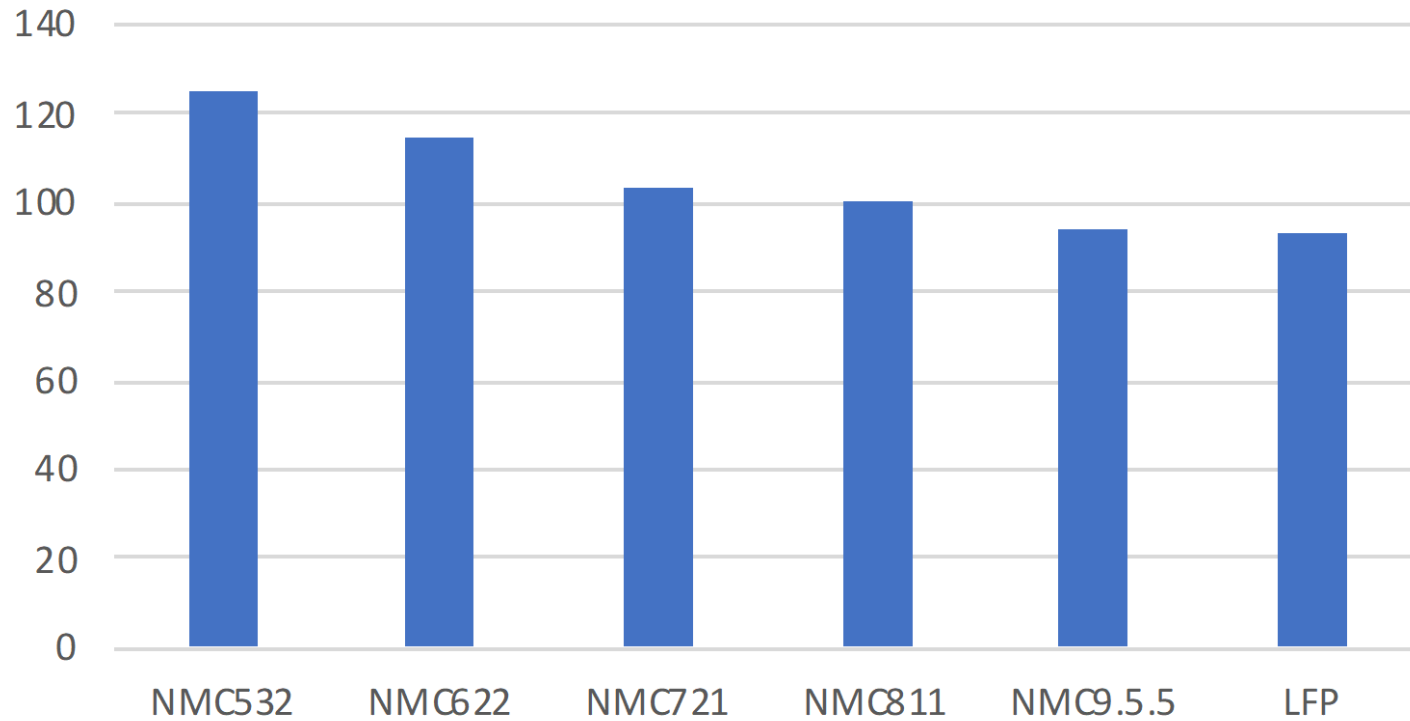
New vehicle ownership models...



$$\frac{kg}{kWh}$$



Relative LCE consumption per kWh of EV battery
(NMC811=100)



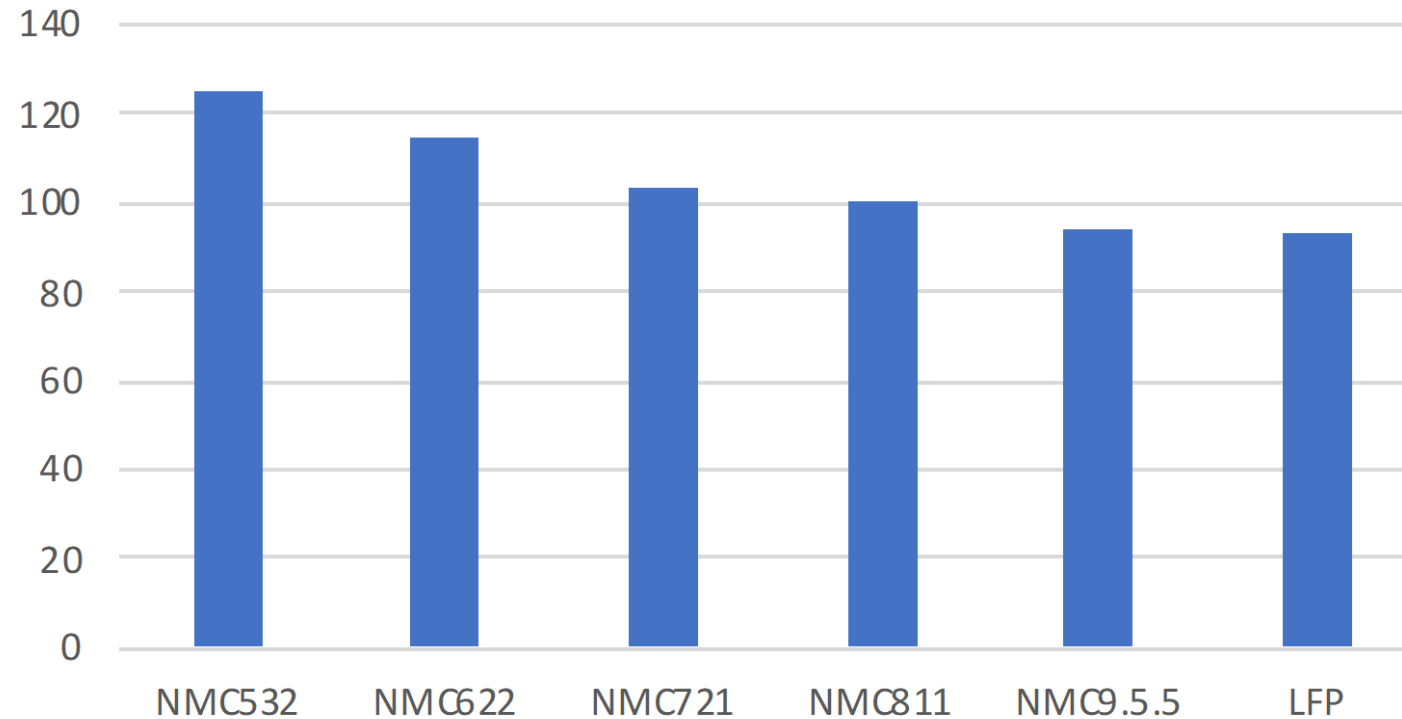
Source: Exawatt

A widespread transition to LFP would reduce pressure on the lithium supply...

...as would increased adoption of sodium-ion batteries



Relative LCE consumption per kWh of EV battery
(NMC811=100)



Source: Exawatt

A widespread transition to LFP would reduce pressure on lithium supply

...as would increased adoption of sodium-ion batteries



We'll need:

Smaller battery packs (and the chemistries and cell designs that enable them)

Improved charging infrastructure on major roads

Improved “fuel economy” (powertrain efficiency)

Alternative vehicle configurations (range extenders?)

New vehicle ownership models...

...and **reduced lithium intensity – the critical challenge of this decade**



Thank you!

For more information, visit exa-watt.com
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LME Focus Day 2022

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SETTING THE GLOBAL STANDARD

